



Program nr 1

N10	G500			
N20	M55			
N30	G4	F3		
N40	S1000	M4		
N50	G94			
N60	G90			
N70	F400			
N80	G18			
N90	G1	X560	Z850	
N100	G2	X670	Z827	CR=266
N110	G0	Z850		
N120	G0	Z849	X560	
N130	G1	Z844	X564	
N140	G2	Z814	X668	CR=307
N150	G3	Z849	X560	CR=146
N160	G1	Z839	X570.1	
N170	G2	Z802.4	X666	CR=251
N180	G3	Z840.7	X569.5	CR=140
N190	G1	Z847	X563	
N200	G1	X559		
N210	G1	Z831	X597.2	
N220	G2	Z791.8	X666	CR=192
N230	G3	Z817.3	X598	CR=104
N240	G1	Z847	X561	
N250	G1	X559		
N260	G1	Z814.7	X596.7	
N270	G2	Z782.2	X667	CR=153
N280	G3	Z793.4	X625.1	CR=68
N290	G1	Z847	X561.5	
N300	G1	X559		
N310	G1	Z799	X614.5	
N320	G2	Z774.6	X665	CR=115
N330	G0	Z847		
N340	G0	X570		
N350	G1	X559		
N360	G1	Z760	X658.5	
N370	G0	Z860		
N380	G0	X570		
N390	G1	Z847	X558.7	
N400	F250			
N410	G1	Z759.5	X658.4	
N420	G0	Z860		
N430	M30			